

# Solution 2577

(ALUMINUM CLEANER/CONDITIONER)

- ◆ Works Well In Hard or Soft Waters
- ◆ Excellent Wettability
- ◆ Apply by Spray, Foam or Immersion
- ◆ Compliments Most Paints
- ◆ Forms a Uniform Micro-etch
- ◆ Very Easily Rinsed

**Solution 2577** is a highly effective acidic liquid for removing process oils and oxide off aluminum and other non-ferrous metal surfaces including die-casts, extrusions, diamond plate and galvanize in one simple step. **Solution 2577** has an excellent surfactant package that is very effective in completely wetting out the part surface as well as ensuring a thorough rinse, which offers better corrosion protection. **Solution 2577** also offers a controlled etch rate that provides a uniformed micro-etched surface for painting, powder coating and/or further processing.

## TYPICAL PROPERTIES

Appearance	Amber Liquid
Foaming Ability	Moderate to High
Operating pH of Working Solution	< 2.5
Rinsing	Superior
Solubility	Excellent

## USING PROCEDURES

For most operations, **Solution 2577** should be used at 5% to 20% b/v. Consult your Win Solutions representative for the optimum operating concentrations.

## MATERIAL SAFETY

**Solution 2577** is safe when used as recommended. Consult your Win Solutions representative for instructions that best conform to your production needs.

## STORAGE

**Solution 2577** should be stored in a cool dry area. Store away from incompatible substances; see an issued MSDS.

**PRECAUTIONS: KEEP OUT OF THE REACH OF CHILDREN.** Please refer to the label and MSDS bulletins for all warnings, recommendations for safety equipment and other regulatory information.

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