

WinKote 100

(HD SPRAY WASH CLEANER/IRON PHOSPHATE)

- ◆ Works Well In Two or More Stage Washers
- ◆ Low Foaming
- ◆ Will Produce Good Coating Weights
- ◆ Easy To Use Liquid

WinKote 100 is a premium formulated heavy duty cleaner/iron phosphate and paint pre-treatment for most metals. It will produce a tight bonded iron phosphate conversion coating on steel and iron parts while slightly etching zinc, galvanized and aluminum parts. **WinKote 100** is easily used in the first or third stage of any industrial washer system and is instantly soluble. **WinKote 100** will provide excellent coating weights and help increase paint adhesion. Typical dwell times will vary depending on the coating weights being sought. Typical temperatures during application range from ambient to 115 °F.

TYPICAL PROPERTIES

Appearance	Clear To Yellow Liquid
Foaming Ability	Controlled (low)
pH of 3% Solution	3.5 – 5.0
Rinsing	Superior
Solubility	Excellent
Specific Gravity	1.15 (water = 1.0)

USING PROCEDURES

WinKote 100 is recommended for use at concentrations between 1.5%-5% (b/v). Consult your Win Solutions representative for the optimum operating concentrations, and temperatures.

MATERIAL SAFETY

WinKote 100 is safe as an iron phosphate and paint-pretreatment for most metals.

STORAGE

WinKote 100 is stored in a cool dry area. Store away from incompatible substances; see an issued MSDS.

SAFETY

Please refer to the label and Material Safety Data Sheets for all warnings, recommendations and other regulatory information. Copies of the Material Safety Data Sheets are available from the Win Solutions office or your local representative.

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